The First Electron-Donor-Acceptor Paracyclophanes with Ferrocene NLO-Phores: Synthesis, Absorption and Electrochemical Properties

Kwang-Yol Kay* and Yong Gu Baek

Department of Chemistry, Ajou University, Suwon 442-749, Korea Fax: (internat.) +82-331-212-7822 E-mail: kykay@achem2.ajou.ac.kr

Received October 7, 1996

Keywords: Vinylferrocene / Pd-catalyzed twofold and fourfold couplings / Electron-donor-acceptor[2.2]paracyclophanes / Charge transfer / Cyclic voltammetry

As potential nonlinear optical materials, 12-nitro-4,7-bis(2-ferrocenylvinyl)[2.2]paracyclophane (1) and 12-nitro-4,5,7,8-tetrakis(2-ferrocenylvinyl)[2.2]paracyclophane (2) have been synthesized by Pd-catalyzed coupling reactions of vinylferro-

Recent advances in the chemistry of both electron-donoracceptor (EDA) cyclophanes^[1-3] and nonlinear optical</sup> (NLO) materials^[4,5] have renewed interest in the potential use of EDA cyclophanes as novel NLO materials. In general, second harmonic generation (SHG) requires materials with hyperpolarizability and a non-centrosymmetric structure, i.e. properties which give rise to a large, second-order, nonlinear optical susceptibility. Consequently, most studies have focused on dipolar molecular systems in which the optical nonlinearities arise from intramolecular charge transfer^[6,7]. These criteria for SHG could also be satisfied by EDA cyclophanes with suitably oriented electrondonating and -withdrawing groups, especially when efficient NLO chromophores such as organometallic ferrocene^[4,8-11] are incorporated as π -electron donors to the donor ring of the cyclophane molecule.

With these ideas in mind, our recent results^[12] on the Pdcatalyzed coupling of vinylferrocenes with [2.2]paracyclophanes prompted us to synthesize the novel vinylferrocenesubstituted EDA-paracyclophanes 1 and 2 as potential NLO materials. Both compounds 1 and 2 contain a nitrobenzene subunit as a common acceptor. This choice of acceptor is based mainly on the grounds that most NLO standard materials with which comparisons can be made, such as 2-methylnitroaniline (MNA)^[4] and *para*-nitroaniline (PNA)^[4], also contain the electron-withdrawing nitro group.

For the synthesis of **1** (Scheme 1) it was first necessary to synthesize the precursor cyclophane **9**. This was achieved using a typical method of cyclophane synthesis^[12,13] involving cyclization, oxidation and pyrolysis. In order to prepare the cyclization component, commercially available 1,4bis(chloromethyl)benzene (**3**) was nitrated to give 1,4-bis-(chloromethyl)-2-nitrobenzene (**4**) and then its chloromethyl groups were converted to bromomethyl groups by treatment cene with the precursor cyclophanes 9 and 13, respectively. The absorption and electrochemical properties of 1 and 2 are also described.



with NaBr in DMF, affording 5 in good yields. Subsequently, dropwise addition of a dilute methanolic solution of 5 and $6^{[14]}$ to hot alcoholic K₂CO₃ under dilute conditions afforded 7 in 74% yield as a major fraction after column chromatography. Oxidation of 7 with mCPBA provided the disulfone 8 in a yield of 84%, pyrolysis of which at 300 °C and 10^{-3} Torr gave 9 (8%) as a cold-trap condensate. From ¹H- and ¹³C-NMR data, it is evident that compound 9 exists in the pseudo-ortho form, which is less symmetrical than the alternative pseudo-geminal form (<2%); the chemical shift and splitting patterns of the cyclophane ring protons are diagnostic of this. Compound 9 thus obtained was finally coupled with vinylferrocene units by Pdcatalyzed Heck reaction^[15] under phase-transfer conditions^[16] to yield 1 (20%) as a brownish-red crystalline solid. Thermogravimetric analysis (TGA) of 1 showed that no significant weight loss occurred until a temperature of 114.4 °C was reached.

In an analogous fashion, cyclization of 3 and $10^{[12]}$ gave 11 (60%), subsequent oxidation of which produced the disulfone 12 (89%). Pyrolysis of 12 afforded 13 in 18% yield. The Pd-catalyzed fourfold coupling step of 13 with vinylferrocene proceeded smoothly and efficiently to give 2 in a yield of 10%. The deep brownish-red crystalline product

FULL PAPER

Scheme 1. Synthesis of 1



a: 3.0 equiv. of vinylferrocene, Pd(OAc)₂ [10 mol %], DMF, K₂CO₃, Bu₄NBr, 80 °C, 3 d.

Scheme 2. Synthesis of 2



a: 6.0 equiv. of vinylferrocene, Pd(OAc)₂ [10 mol %], DMF, K₂CO₃, Bu₄NBr, 80 °C, 3 d.

melted at 146-148 °C and its TGA curve showed stepwise weight losses at 198, 302 and 431 °C, respectively.

Both cyclophanes 1 and 2 are highly colored: solutions in CH₃CN are intensely purple-red and crystals are brownish-red. The electronic absorption data of 1 and 2 are shown in Table 1, together with the absorption data of the acceptor component 14 and of the donor components 15 and 16, which are also novel. The longest wavelength absorption band of 1 appears at 481.5 nm with an intensity of $\log \epsilon =$ 3.65 and thus shows a bathochromic shift of 33.5 nm from the longest wavelength absorption band of the acceptor 14 and the donor 15 (located at 457 nm), as well as a significant increase in the extinction coefficient. Similarly, the longest wavelength absorption band of 2 appears at $\lambda_{max} =$ 483 nm with an intensity of $\log \epsilon = 3.95$, i.e. at a slightly longer wavelength and with a higher intensity compared to 1. It is most likely that the bathochromic shifts and the increased intensities of absorption bands are caused by strong transannular charge-transfer interactions between the acceptor ring and the vinylferrocene-substituted donor ring in molecules 1 and 2.

The electrochemical properties of 1 and 2 were examined by cyclic voltammetry. The voltammograms of 1 and 2 exhibited an electrochemically irreversible oxidation peak and a reduction wave, respectively (Table 1). A comparison of the oxidation and reduction potentials of 1 with those of 2 indicates that tetrakisvinylferrocene-substituted 2 is easier to oxidize, but more difficult to reduce than compound 1. The molecular and crystal structures of 1 and 2 have not been

	UV/Vis λ_{max} (lg ε)		
Compound	in CH ₃ CN	E _{ox} ^[a, b]	E _{re} ^[b, c]
1	211 (4.50), 362.5 (4.30)	0.7260	0.3847
	381 (sh, 4.28), 481.5 (3.65)		
2	319 (4.66), 384 (sh, 4.45)	0.5640	0.4400
	483 (3.95)		
14	208.5 (4.63), 263 (4.18)		_
	316 (3.71)		
15	268 (3.75), 349.5 (4.11)	-	
	457 (3.29)		
16	205 (5.14), 307.5 (4.55)	-	-
	457 (3.56)		

Table 1. Results of UV/Vis and cyclic voltammetric studies

^[a] For the measurement of 1 (5.94 × 10⁻⁵ M in CH₃CN), tetrabutylammonium perchlorate (1.17 × 10⁻⁵ M) as a supporting electrolyte. – ^[b] Scan rate 20 mV/sec, 25°C, potential in V vs. Ag/Ag⁺ with Pt working electrode in CH₃CN. – ^[c] For the measurement of 2 (7.32 × 10⁻⁶ M in CH₃CN), tetrabutylammonium perchlorate (1.17 × 10⁻⁵ M) as a supporting electrolyte.

determined due to the inadequacy of the crystal quality. We are currently studying the NLO properties of 1 and 2, and future research will be directed at the synthesis of ferrocene-substituted EDA cyclophanes with further enhanced acceptor strength.

This work was supported by the Basic Science Research Program (BSRI-93-343) of the *Ministry of Education*, Korea.

Experimental Section

¹H NMR: Varian Gemini-200; $\delta = 0$ for tetramethylsilane as internal standard, $\delta = 7.26$ for chloroform. – IR: Nicolet 550 FT IR. – UV/Vis: Jasco V-550. – Elemental analysis: Fisons instruments EA 1108 (C. H. N. S/O). – Melting points: Electrothermal melting point apparatus, not corrected. – Column chromatography (CC): Merck silica gel 60, 70–230 mesh. – TLC: Merck silica gel (60 F₂₅₄).

General Procedure (GP) for the Palladium-Catalyzed Coupling of Vinylferrocene: A mixture of 1.00 mmol of **2**, 10.0 mmol of potassium carbonate, 4.00 mmol of tetrabutylammonium bromide, the given amount of appropriate bromine-substituted paracyclophane, and 23 mg (0.100 mmol) of $Pd(OAc)_2$ in 30 ml of dimethylformamide (DMF) was heated under nitrogen for the time stated. The cooled reaction mixture was filtered, diluted with 100 ml of dichloromethane and washed with six 50 ml portions of water. The organic phase was dried with Na_2SO_4 , filtered, and the solvent was removed from the filtrate in vacuo. The crude products were purified by CC on silica gel and subsequent recrystallization.

1,4-Bis(chloromethyl)-2-nitrobenzene (4): 15.0 g (85.7 mmol) of 1,4-bis(chloromethyl)benzene (3) was dissolved in 10 ml of 60% nitric acid at 0 °C, and 15 ml of 95% sulfuric acid was added with stirring. After heating for 2 h at 60 °C, the yellow reaction mixture was poured onto 500 ml of ice/water. The precipitate was filtered, washed with water, dried in vacuo, and recrystallized from ethanol: 17.8 g (94.4%) of 4, m.p. 39–40 °C. – TLC: $R_{\rm f} = 0.21$ (CH₂Cl₂/hexane, 1:2). – ¹H NMR (CDCl₃): $\delta = 4.63$ (s, 2 H), 4.97 (s, 2 H), 7.69 (s, 2 H), 8.08 (s, 1 H). – IR (KBr): $\tilde{v} = 1530$ cm⁻¹, 1357, 690. – $C_8H_7Cl_2NO_2$ (220.05): calcd. C 43.67, H 3.21, N 6.37; found C 43.56, H 3.30, N 6.57.

1,4-Bis(bromomethyl)-2-nitrobenzene (5): 32.0 g (0.145 mol) of 4 was converted to the bromomethyl derivative by treatment with 60.0 g of pulverized sodium bromide in 150 ml of DMF at 60 °C for 4 h. This solution was then diluted with 800 ml ice/water, the precipitate was filtered off, washed with water, dried in vacuo, and recrystallized from ethanol: 34.0 g (75.7%) of 5, m.p. 90–91 °C. – TLC: $R_{\rm f} = 0.45$ (EA/hexane, 1:2). – ¹H NMR (CDCl₃): $\delta = 4.50$ (s, 2H), 4.82 (s, 2H), 7.56 and 7.65 (AB, J = 7.96 Hz, 2H), 8.08 (s, 1H). – IR (KBr): $\tilde{v} = 1525$ cm⁻¹, 1362. – $C_{\rm 8H7}Br_2NO_2$ (308.96): calcd. C 31.10, H 2.28, N 4.53; found C 31.51, H 2.41, N 4.87.

5,8-Dibromo-14-nitro-2,11-dithia[3.3]paracyclophane (7): A solution of 3.09 g (10.0 mmol) of 5 and 3.28 g (10.0 mmol) of 2,5-

dibromo-1,4-bis(mercaptomethyl)benzene (6)^[14] in 500 ml of THF was added dropwise over a period of 8 h to a refluxing solution of 4.50 g (32.6 mmol) of K₂CO₃ in 2 l of EtOH under nitrogen. After an additional 1 h at the reflux temperature, the mixture was cooled, the solvents were removed under reduced pressure and the resulting residue was taken up in dichloromethane. The organic solution was washed with water, the solvent was removed, and the resulting solid was chromatographed on silica gel (CH₂Cl₂/hexane, 1:1) to yield 3.50 g (73.6%) of 7 as a pale-yellow solid ($R_f = 0.25$), m.p. 214–216°C. – ¹H NMR (CDCl₃): 3.40–4.30 (m, 7H), 4.50–4.80 (m, 1H), 7.14–7.40 (m, 4H), 7.90 (s, 1H). – IR (KBr): $\tilde{v} = 3068$ cm⁻¹, 2961, 2926, 2859, 1525, 1357, 1062. – C₁₆H₁₃Br₂NO₂S₂ (475.23): calcd. C 40.44, H 2.76, N 2.91, S 13.49; found C 39.93, H 2.73, N 2.79, S 13.47.

5,8-Dibromo-14-nitro-2,11-dithia[3.3]paracyclophane 2,2,11,11tetraoxide (8): A mixture of 3.50 g (7.36 mmol) of 7 and 6.40 g (37.1 mmol) of *m*CPBA in 500 ml of dichloromethane was stirred for 4 d at 20°C. The reaction mixture was then concentrated to a volume of 150 ml, the precipitated disulfone was filtered off, washed with cold MeOH, and dried in vacuo: 3.35 g (84.4%) of 8, colorless powder (dec. >320 °C), practically insoluble in all conventional solvents. The product was therefore used for the following reaction without purification. – IR (KBr): $\tilde{v} = 3104 \text{ cm}^{-1}$, 2992, 2915, 1541, 1362, 1332, 1133, 1067. – C₁₆H₁₃Br₂NO₆S₂ (539.22): calcd. C 35.64, H 2.43, N 2.60, S 11.89; found C 36.11, H 2.56, N 2.72, S 12.29.

pseudo-ortho-4,7-Dibromo-12-nitro[2.2]paracyclophane (9): 3.20 g (5.93 mmol) of **8** was pyrolyzed in 200-mg portions at 300– 320 °C/10⁻³ Torr. The collected sublimates were chromatographed on silica gel (CH₂Cl₂/hexane, 1:5) to give 190 mg (7.79%) of **9** as a yellow solid ($R_f = 0.24$), m.p. 176–178 °C. – IR (KBr): $\tilde{v} = 3063$ cm⁻¹, 2946, 2854, 1520, 1342, 1047. – ¹H NMR (CDCl₃): $\delta =$ 2.70–2.88 (m, 1H), 2.90–3.55 (m, 6H), 3.80–3.96 (m, 1H), 6.63 (s, 1H), 6.68 (s, 1H), 6.75 and 7.30 (AB, J = 7.50 Hz, 2H), 7.86 (s, 1H). – ¹³C NMR (50.29 MHz, CDCl₃): $\delta = 149.11$, 141.32, 141.18, 140.87, 138.29, 137.43, 135.29, 133.19, 125.78, 125.59, 125.34, 125.26, 34.82, 34.33, 32.93, 32.10. – UV/Vis (CHCl₃): λ_{max} (lg ε) = 243.5 nm (4.59), 309 (4.31), 310.5 (4.31), 311.5 (4.31), 314 (4.31) at 9.73 × 10⁻⁵ M. – C₁₆H₁₃Br₂NO₂ (411.09): calcd. C 46.75, H 3.19, N 3.41; found C 46.82, H 3.22, N 3.58.

pseudo-geminal Form: m.p. 226–228 °C. – ¹H NMR (CDCl₃): $\delta = 2.74-3.02$ (m, 2H), 3.02–3.70 (m, 5H), 4.17–4.49 (m, 1H), 6.63 (s, 1H), 6.69 (s, 1H), 6.64 and 7.40 (AB, J = 7.67 Hz, 2H), 7.55 (s, 1H). – UV/Vis (CH₃CN): λ_{max} (lg ε) = 243.5 nm (4.13), 262.5 (4.00), 313 (sh, 3.50), 350 (sh, 3.23) at 1.07 × 10⁻⁴ M.

12-Nitro-4,7-bis(2-ferrocenylvinyl)[2.2]paracyclophane (1): 300 mg (0.730 mmol) of **9** and 371 mg (1.75 mmol) of vinylferrocene were heated for 3 d at 80 °C according to the GP. The crude product was chromatographed on silica gel (CH₂Cl₂/hexane, 1:1) to yield 100 mg (20.3%) of **1** ($R_f = 0.39$) as a reddish-brown solid, m.p. 220–222 °C. – IR (KBr): $\tilde{v} = 3091.8 \text{ cm}^{-1}$, 3039.1, 2927.2, 2861.4, 1630.7, 1518.8, 1341.1, 1110.8, 814.6. – ¹H NMR (CDCl₃): $\delta = 2.72-3.73$ (m, 8 H), 3.98–4.72 (m, 18 H), 6.52–7.04 (m, 8 H), 7.62 (s, 1 H). – ¹³C NMR (50.29 MHz, CDCl₃): $\delta = 148.98$, 141.54, 137.56, 137.29, 137.16, 136.99, 136.92, 136.10, 133.74, 130.78, 128.61, 127.53, 127.46, 126.53, 123.09, 122.73, 83.93, 83.80, 69.19, 68.89, 67.63, 67.12, 66.84, 66.19, 35.27, 33.68, 32.53. – UV/Vis (CH₃CN): λ_{max} (lg ε) = 211 nm (4.50), 362.5 (4.30), 381 (sh, 4.28), 481.5 (3.65), at 3.86 × 10⁻⁵ M. – C₄₀H₃₅Fe₂NO₂ (673.42): calcd. C 71.34, H 5.24, N 2.08; found C 71.16, H 5.51, N 2.12.

5,6,8,9-Tetrabromo-14-nitro-2,11-dithia[3.3]paracyclophane (11): A solution of 4.86 g (10.0 mmol) of 10 and 3.09 g (10.0 mmol) of 5 in 500 ml of THF was added dropwise over 8 h to a boiling solution of 4.50 g (32.6 mmol) of potassium carbonate in 21 EtOH. The solvent was distilled off in vacuo and the residue was chromatographed on silica gel (CH₂Cl₂/hexane, 1:1) to yield 3.80 g (60.0%) of 11 as a pale-yellow solid, m.p. $266-268 \,^{\circ}\text{C}$. - TLC: $R_f = 0.31$ $(CH_2Cl_2/hexane, 1:1)$. – IR (KBr): $\tilde{v} = 1530 \text{ cm}^{-1}$, 1352, 1098. – ¹H NMR (CDCl₃): $\delta = 3.80 - 4.15$ (m, 3H), 4.15 - 4.40 (m, 2H), 4.45-4.75 (m, 3H), 7.51 and 7.60 (AB, J = 8.0 Hz, 2H), 7.96 (s, 1 H). $- C_{16}H_{11}Br_4NO_2S_2$ (633.02): calcd. C 30.36, H 1.75, N 2.21, S 10.13; found C 30.55, H 1.85, N 2.21, S 10.30.

5,6,8,9-Tetrabromo-14-nitro-2,11-dithia[3.3]paracyclophane-2,2,11,11-tetraoxide (12): A mixture of 3.50 g (5.53 mmol) of 11 and 5.00 g (29.0 mmol) of mCPBA in 400 ml of dichloromethane was stirred at room temperature for 3 d. The precipitate was filtered off, washed with cold MeOH, and dried in vacuo: 3.41 g (88.5%) of 12 as a colorless powder (dec. >310 °C), practically insoluble in all conventional solvents. The product was therefore used for the following reaction without purification. - IR (KBr): $\tilde{v} = 1541$ cm⁻¹, 1333, 1332, 1128. – $C_{16}H_{11}Br_4NO_6S_2$ (697.02): calcd. C 27.57, H 1.59, N 2.01, S 9.20; found C 27.82, H 1.66, N 2.10, S 9.45.

4,5,7,8-Tetrabromo-12-nitro[2.2]paracyclophane (13): 3.20 g (4.59 mmol) of 12 was pyrolyzed in 200 mg portions at 300-320 °C/ 10^{-3} Torr. The collected condensates were chromatographed on silica gel (CH₂Cl₂/hexane, 1:5) to yield 464 mg (17.8%) of 13 as a pale-yellow solid, m.p. $186-188 \,^{\circ}\text{C}$. – IR (KBr): $\tilde{v} = 1525 \, \text{cm}^{-1}$, 1342, 1087. $-{}^{1}$ H NMR (CDCl₃): $\delta = 3.07 - 3.38$ (m, 3H), 3.49-3.77 (m, 3 H), 3.82-4.06 (m, 1 H), 4.12-4.35 (m, 1 H), 7.13 and 7.19 (AB, J = 7.76 Hz, 2H), 7.98 (s, 1H). $- {}^{13}$ C NMR (50.29 MHz, CDCl₃): $\delta = 147.23$, 142.51, 141.91, 140.41, 135.52, 133.72, 132.90, 129.55, 129.03, 128.85, 128.75, 125.80, 39.00, 38.75, 32.29, 31.23. – UV/Vis (CHCl₃): λ_{max} (lg ε) = 244.5 nm (4.15), 262 (4.10), 300 (3.61), 350 (3.11) at 9.84×10^{-5} m. $- C_{16}H_{11}Br_4NO_2$ (568.89): calcd. C 33.78, H 1.95, N 2.46; found C 33.80, H 1.98, N 2.49.

12-Nitro-4,5,7,8-tetrakis(2-ferrocenylvinyl)[2.2]paracyclophane (2): 200 mg (0.352 mmol) of 13 and 373 mg (1.76 mmol) of vinylferrocene were heated for 5 d at 80 °C according to the GP. The crude product was chromatographed on silica gel (CH₂Cl₂/hexane, 1:1) to give 40 mg (10.4%) of 2 ($R_f = 0.42$) as a dark, reddish-brown solid, m.p. 146–148 °C. – IR (KBr); $\tilde{v} = 3091.7 \text{ cm}^{-1}$, 3039.1, 2933.7, 2861.3, 1630.3, 1525, 1327.5, 820.6. - ¹H NMR (CDCl₃): $\delta = 2.71 - 3.07$ (m, 3H), 3.09 - 3.33 (m, 2H), 3.34 - 3.71 (m, 3H), 4.00-4.80 (m, 36H), 6.33-7.23 (m, 11H). - UV/Vis (CH₃CN): $\lambda_{\rm max}$ (lg ϵ) = 319 nm (4.66), 384 (sh, 4.45), 483 (3.95) at 1.10 \times 10^{-5} M. $- C_{64}H_{55}Fe_4NO_2$ (1093.54): calcd. C 70.30, H 5.07, N 1.28; found C 70.26, H 5.03, N 1.27.

2-Nitro-p-xylene (14)^[17]: 47.6 g (0.448 mol) of commercially available p-xylene was dissolved in 35 ml of 60% nitric acid at 0°C, and 40 ml of 95% sulfuric acid was added with stirring. After heating at 60 °C for 2 h, the yellow reaction mixture was poured onto 500 ml of ice/water. The resulting organic phase was decanted off and the solution was extracted with EA. The combined organic extracts were washed with water, dried over Na₂SO₄, and evaporated. The yellow liquid was then vacuum distilled, and the fraction boiling at 145-150°C/20 Torr was collected. The yellow distillate was chromatographed on silica gel (hexane) to yield 60.0 g (88.6%) of 14 as a vellow liquid. - TLC: $R_f = 0.56$ (EA/hexane, 1:2). -¹H NMR (CDCl₃): $\delta = 2.40$ (s, 3H), 2.55 (s, 3H), 7.21 and 7.31

(AB, J = 7.15 Hz, 2H), 7.78 (s, 1H). – IR (neat): $\tilde{v} = 3072.0$ cm⁻¹, 2986.5, 2933.8, 2874.6, 1538.6, 1354.3. - UV/Vis (CH₃CN): λ_{max} (lg ε) = 208.5 nm (4.63), 263 (4.18), 316 (3.71) at 5.96 $\times 10^{-5}$ $M_{-} = C_8 H_9 NO_2$ (151.17): calcd. C 63.56, H 6.00, N 9.27; found C 63.50, H 5.97, N 9.29.

2,5-Bis(2-ferrocenylvinyl)-p-xylene (15): 100 mg (0.379 mmol) of 2,5-dibromo-p-xylene^[14] and 241 mg (1.14 mmol) of vinylferrocene were heated for 3 d at 100 °C according to the GP. The crude product was chromatographed on silica gel (hexane) to give 125 mg (62.8%) of 15 ($R_f = 0.50$, CH₂Cl₂/hexane, 2:1) as a red solid, m.p. >220 °C (dec.). – IR (KBr): $\tilde{v} = 3098.4 \text{ cm}^{-1}$, 3039.1, 2927.2, 1630.7, 1110.8, 959.4, 814.6. $- {}^{1}$ H NMR (CDCl₃): $\delta = 2.40$ (s, 6H), 4.15 (s, 10H), 4.29 (s, 4H), 4.48 (s, 4H), 6.76 and 6.89 (AB, J = 16.1 Hz, 4H), 7.35 (s, 2H). $- {}^{13}$ C NMR (CDCl₃): $\delta = 135.30$, 132.60, 127.37, 126.69, 123.58, 83.94, 69.25, 68.99, 66.86, 19.62. -UV/Vis (CH₃CN): λ_{max} (lg ϵ) = 457 nm (3.29), 349.5 (4.11), 268 (3.75) at 7.60 \times 10^{-5} m. – $C_{32}H_{30}Fe_2$ (526.28): calcd. C 73.03, H 5.75; found C 72.98, H 5.76.

2,3,5,6-Tetrakis(2-ferrocenylvinyl)-p-xylene (16): 100 mg (0.237 mmol) of commercially available 2,3,5,6-tetrabromo-p-xylene and 301 mg (1.42 mmol) of vinvlferrocene were heated for 5 d at 100 °C according to the GP. The crude product was chromatographed on silica gel (CH₂Cl₂/hexane, 1:1) to give 83 mg (37.1%) of 16 (R_f = 0.50) as a red solid, m.p. >88% (dec.). $- {}^{1}H$ NMR (CDCl₃): $\delta =$ 2.46 (s, 6 H), 3.81-4.51 (m, 36 H), 5.87-6.90 (m, 8 H). - IR (KBr): $\tilde{v} = 3094.7 \text{ cm}^{-1}$, 2926.3, 2849.1, 1642.1, 821.1. - UV/Vis (CH₃CN): λ_{max} (lg ϵ) = 457 nm (3.56), 307.5 (4.55), 205 (5.14) at $2.11 \times 10^{-5} \, \text{m.} - C_{56} H_{50} Fe_4$ (946.40): calcd. C 71.07, H 5.33; found C 71.02, H 5.35.

- ^[1] H. A. Staab, New Aspects of Organic Chemistry I (Eds.: Z. Yoshida, T. Śhiba, Y. Ôhshiro), VČH, Weinheim, 1989, p. 227.
- ^[2] F. Vögtle, Cyclophane-Chemie, B. G. Teubner, Stuttgart, 1990,
- ^[1] F. Vogue, Cycr.
 p. 184.
 ^[3] H. A. Staab, A. Feurer, R. Hauck, Angew. Chem. 1994, 106, 2542; Angew. Chem. Int. Ed. Engl. 1994, 33, 2428-2431.
 ^[4] F. Vogue, Chem. Int. Ed. Engl. 1995, 34, 21-38, and
- references therein.
- ^[5] D. R. Kanis, M. A. Ratner, T. J. Marks, Chem. Rev. 1994, 94, 195-242, and references therein.
- ^[6] J. F. Nicoud, R. J. Twieg, Nonlinear Optical Properties of Organic Molecules and Crystals, Vol. 1, (Eds.: D. S. Chemla, J. Lyss), Academic Press, New York, 1987, p. 227.
- [7] P. N. Prasad, D. J. Williams, Introdution to Nonlinear Optical Effects in Molecules and Polymers, Wiley, New York, 1991.
- [8] M. L. H. Green, S. R. Marder, M. E. Thompson, J. A. Bandy, D. Bloor, P. V. Kolinsky, R. J. Jones, Nature, 1987, 330, 360 - 362
- ^[9] D. F. Eaton, Science 1991, 281-287.
- ^[10] J. C. Calabrese, L.-T. Cheng, J. C. Green, S. R. Marder, W. Tam, Am. Chem. Soc. 1991, II3, 7227-7232
- ^[11] S. R. Marder, J. W. Perry, B. G. Tiemann, W. P. Schaefer, Organometallics 1991, 10, 1896-1901.
- ^[12] K.-Y. Kay, Y. G. Baek, D. W. Han, S. Y. Yeu, to be published in Synthesis.
- ^[13] H. A. Staab, P. Wahl, K.-Y. Kay, *Chem. Ber.* **1987**, *120*, 541–549.
- ^[14] J. S. Lee, Master's Thesis, 1995, Ajou University.
- ^[15] R. F. Heck, Palladium Reagents in Organic Synthesis, Academic Press, London, 1985. ^[16] [16a] T. Jeffery, Tetrahedron Lett. 1985, 26, 2667–2670.– ^[16b] T.
- Jeffery, Tetrahedron Lett. 1990, 31, 6641-6644.
- ^[17] K. A. Kobe, H. Levin, Ind. Eng. Chem. 1950, 42, 353-356 [Chem. Abstr. 1950, 44, 3921b].

[96209]